



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D412-698-015
Job Sheet 203149



Part No: D412-698-015

Job Qty: 2 pcs

Part Name: Door Support - V Block



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/11/19

Job Tracking No:

Due Date: 11/29/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D412-698 REV.G IPP Rev:C Removed Manufacturing 06-01-25 JLM IPP Rev:D change to rev D ECN 1104
08-01-28 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	11/29/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	NOV 25 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com



Container No: S234564

Part: D412 - 698 - 015

Job No: 203149

Serial No/Batch: S234564

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92 - 43 Issue 6 Def FAAS7C SFD14467

120 QC 4	2 pcs	11/29/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	DAS 27
				QC 4 - 75	78 NOV 20 2019
				QC 4 - 78	9-89
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
130 Packaging 3-1 - Stock - B4B 2 pcs		11/29/19	0.00 0.00	Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	DAS 27
				Packaging 3 - 26 - B4B	78 NOV 27 2019
				Packaging 3 - 27 - B4B	9-89
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
Packaging 3 - 31 - B4B					
Packaging 3 - 32 - B4B					
Packaging 3 - 33 - B4B					
Packaging 3 - 34 - B4B					
Packaging 3 - 35 - B4B					
Packaging 3 - 36 - B4B	DAS 21				
135 DC - 1 - B4B	2 pcs	11/29/19	0.00 0.00	DC - 1 - B4B	21 NOV 27 2019
				DC - 2 - B4B	9-89
140 QC 21 - FG	2 pcs	11/29/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DAS 21
				QC 21 - SA - 53	21 NOV 27 2019
Part Op 110 - (Pick Kit)					9-89
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)					

- 130 - (Identify as per dwg & Stock Location:_____)
- 135 - (Document Control) Photocopy bluefile and create labels per PPP D412-698-015 CHG001
- 140 - (QC21- Final Inspection - Work Order Release)

013109

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3200-1	Door Post Block	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5186250
D3200-3	Door Wedge	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5186250
D3201-1	Doubler	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5231186
D3201-3	Angle	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5196024
D3201-4	Angle	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5186052
MS21042L3	Nut	24 Ea (12 ea)	110-Packaging 1 - Pick Kit	5211162
MS24693-S277	Screw	24 Ea (12 ea)	110-Packaging 1 - Pick Kit	5105578
NAS1149D0332J	Washer	24 Ea (12 ea)	110-Packaging 1 - Pick Kit	5208280

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3200-1	4	23	0
	D3200-3	4	20	0
	D3201-1	4	0	0
	D3201-3	2	15	0
	D3201-4	2	16	0
	MS21042L3	24	2,559	0
	MS24693-S277	24	99	0
	NAS1149D0332J	24	3,674	0

Part Specifications

Specifications could not be found.



Job: _____		DISPOSITION			DEPARTMENT/PROCESS							
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐			Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date :	Sequence #:	QTY Affected :		MRB (QS1042)								
Description Work Order Deviation				Disposition								
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread								